

M34212

REV. A

## **Important Pressure Relief Valve Spring Instructions**

**USE THE OPTIONAL PURPLE (65 psi)  
PRESSURE RELIEF SPRING FOR  
6.1L HEMI ENGINES.**

**The installed YELLOW (50 psi) relief spring is  
the stock spring for 5.7L HEMI engines.**

**Also included is an optional RED (60 psi) spring.**

### **TORQUE REQUIREMENT:**

**Valve Plug Torque: 35 N·m (310 in·lbs) Minimum**

**Note: Changing the pressure relief spring will not  
change the idle pressure.**